



POWERTEC Generator Set

Powered by Cummins KTA50-G8 Engine

Model: PCC1625B Prime Power: 1100KW/1375KVA Standby Power: 1300KW/1625KVA

Genset Fundamental Characteristics

- ◆ 230/400VAC, 50HZ 0.8PF 3 Phases, 4 wires output
- ◆ Frequency drop ≤3%
- ♦ Voltage modulation ≤0.3%
- ◆ The steady state frequency ≤0.5%
- ♦ The steady state voltage deviation $\leq \pm 1\%$
- ◆ The transient frequency deviation ≤+10% ≤-15%
- ◆ The transient voltage deviation ≤+20% ≤-15%
- ◆ Frequency recovery time ≤3S
- ♦ Voltage recovery time ≤1S(Voltage±3%)
- ◆ THF (Telephone Harmonic Factor) <3</p>
- ◆ TIF (Telephone Influence Factor) <50
 Comply to Standard NEMA MG1-22.43
- ◆ Standard equipped with ambient temperature 40[°]C
 Connecting radiator
- Inbuilt shock absorber has high performance on shock absorption.
 It's easy to be transported and installed without embedding and
 Fixing rubber shock pad between the genset and ground

Genset Optional Configuration

- 24V Starter Batteries
- Daily Fuel Tank
- Oil-water separator
- Warning function of low water level, low fuel oil
- Automatically monitoring & controlling system of city power
- Coolant heater
- Oil heater
- Heat exchanger--Water cooling Tower System
- Soundproof Canopy/ Trailer
- ◆ ISO container
- Design and construction of environmental protection
 Engineering for the Genset room

Genset Standard Configuration

- Cummins Engine
- ◆ Brushless synchronous alternator
- ◆ POWERTEC intelligent controller
- ◆ 40°C standard ambient temperature
 Water radiator
- ◆ Modularized case circuit breaker (3P)
- Float Battery Charger
- Battery connect wire
- Steel base frame(include shock absorbers)
- ◆ Silencer、bellows、exhaust bend
- Manual book and files



Equipment Instruction



Performance Description of Diesel Engine

- ♦ Model: Cummins KTA50-G8
- Construction: Replaceable wet type cylinder block, well heat Dissipation, easy for change, high universality of parts, high Series, easy for maintenance, cylinder block and cylinder head Adopt in-built pressure lubricating oil, compact structure, Low failure rate
- ◆ Starting system: 24VDC starter 35A battery charger
- ◆ Intake and exhaust: High efficiency Holset Waste Gas Supercharger improve burning, pressure type pulse exhaust Pipes take full use of exhaust energy and enhance engine Efficiency .Air to air cooling technology realize economic Fuel consumption and improve emission.
- Cooling system: Gear centrifugal water pump forces water cooling And large flow channel has good cooling performance Rotary water filter and special DCA additive able to prevent corrosion cavitation and control PH value of the coolant remove impurity.



- ◆ Fuel system: Cummins patented technology PT fuel system optimizes combustion and upsurge power. STC distribution system ensures working combustion more completely. Low pressure oil supply system and fuel one way circuit provide safety and reliability.
- ◆ Lubrication system: All moving parts are forced lubrication. Large capacity integral gear driven pump provides pressure lubrication to all bearings and provides supply for piston cooling. Oil cooler and compound filters keep lubrication in good position.
- Engine Operating Environment Description:
 - The engine can work under the following conditions without modulating power:
 - A. 1800r/min engine--altitude less than 1500 m (5000ft), ambient temperature less than 40 °C (104° F)
 - B. 1500r/min engine--altitude less than 1310m (4300ft), ambient temperature less than 40 °C (104° F)

If engine operating environment exceed above condition, when altitude is higher than 1500m (5000ft) ,engine power will drop 4% as altitude increase each 300m(1000ft). When ambient temperature is higher than $40^{\circ}\text{C}(104^{\circ}\text{ F})$,engine power will drop 2% as temperature increase each $11^{\circ}\text{C}(1\% \text{ droping})$, when temperature increase each $10^{\circ}\text{ F})$

Performance Description Alternator

- ◆ Optional Alternator: Stamford / Marathon/ Faraday/Engga/Mecc Alt
- Brushless, 4 pole rotating magnetic field, single bearing with protective cover.
- ◆ Insulation: H Class.
- Standard IP23 grade
- Cooling system
- ◆ AC exciter, rotate rectifying unit
- Surface of stator winding is covered with damp-proof epoxy Insulation varnish after impregnation proceeding
- ◆ Rotor and exciter is proceeded with high temperature insulating resin, will be more applicable for harsh environment.
- ◆ Rotor dynamic balancing comply to standard BS5625,class 2.5
- Sealed with advanced lubricating grease prolongs life of bearing.

Notes: Above data of alternator comes from Stamford. Proper specification is subject to the practice alternator if customers choose other alternator



Intelligent Control System



Standard Detection Function

- ◆ 3 phases voltage Ua,Ub,Uc
- Frequency F1
- ◆ Apparent power PR
- Coolant temperature WT
- ◆ Oil pressure OP
- Speed RPM
- HC timer 99999 hours records
- The little 99999 flours records

- ◆ 3 phases current La,Lb,Lc
- Active power PA
- ◆ Power factor PF
- ◆ Temperature °C display
- ◆ KPa/Psi/Bar display
- Battery voltage V



Standard Protection Function

Genset Protection

◆ Programmable alarm and status input ◆ Emergency stop

Maximum cumulative times of starting can reach 999999

Engine Protection

- Stop for over speed
- ◆ Alarm/Stop for low oil pressure
- ▼ Alaim/Stop for low oil pressure
- Alarm/Stop for coolant high temperature
- ◆ Stop for failure to start/jigger
- Indication of sensor fault

Alternator Protection

- Stop for over high/low voltage
- Alarm/stop for over current
- •
- Stop for loss of voltage detection signal

Control System Components

- Control switch—manual/auto/stop/start
- Screen menu selection button
- Setting button
- Fault status indicators
- ♦ Emergency stop button

Stop for over frequency

Stop for low frequency

Alarm for low/high battery voltage

Alarm for shortage of battery

Digital display

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Communication Interface

(optional function)

• International standard MODBUS communication protocol with error detection as well as RS232/ RS485 (RS485 is opto-isolated type) has functions of remote control, telemetry and telesignalling, which are facilitate to monitor genset.

Notes: Above data of controller comes from POWERTEC GC6110. Proper specification is subject to customers' practice controller if other controller is selected.

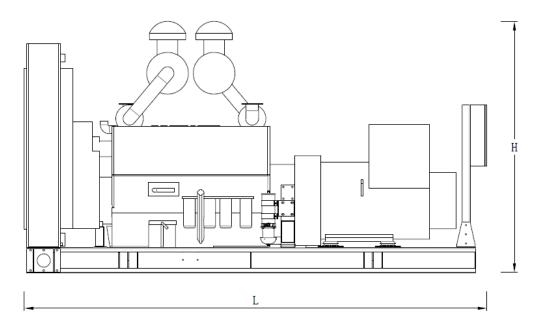
Data sheet of Genset

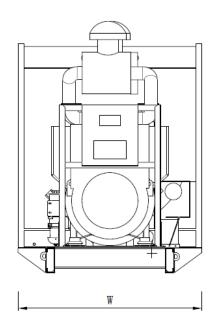


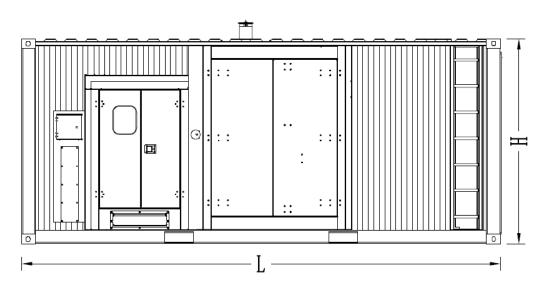
| | Model | PCC1625B |
|---------------------|-------------------------------------|---|
| Genset | Prime Rating (kw) | 1100 |
| | Standby Rating (kw) | 1300 |
| | Prime current(A) | 1985 |
| | Frequency(hz) | 50 |
| | Engine Model | KTA50-G8 |
| | Gross Engine output-Prime (kw) | 1200 |
| | Gross Engine output-Standby (kw) | 1499 |
| | Bore * stroke (mm) | 159*159 |
| | Cylinders and structure | 16,V type |
| | Displacement(Liter) | 50.3 |
| | Compression Ratio | 14.9:1 |
| | Intake way | Turbocharged/Water-Air intercooler |
| | Max intake resistance (KPa) | 6.23 |
| | Air intake (m3/h) | 5400 |
| | Max exhaust back pressure (KPa) | 10 |
| | Exhaust gas flow (m3/h) | 13842 |
| | Exhaust temp (°C) | 485 |
| | Cooling way | Water Radiator & Fan |
| Engine & Alternator | Fan exhaust flow (m3/min) | 1302 |
| | Coolant capacity (L) | 355 |
| | Highest water temperature(℃) | 96 |
| | Minimum air opening to room (m2) | 8.0/6.5 |
| | Thermostat range (°C) | 82-93 |
| | Max oil temperature (°C) | 121 |
| | Lubrication system oil capacity (L) | 204 |
| | Fuel consumption(L/H) | 299 |
| | Standard Governor/Class | Electronic |
| | Optional Alternator Model | Marathon MX-1240-4 Engga EG450-1350N Stamford PI 734C Faraday FD7B1-4 |
| | Rated Voltage(V) | 400/230 |
| | Output Way | 3 Phases, 4 wires |
| | Rated power factor | 0.8 |
| | Exciter | Brushless, Self-exciter |
| | Max voltage regulation | ±1% |
| | Phase | 3 |
| | Protection class | IP21-23 |
| | Insulation class | Н |
| Controller | Brand and Model | POWERTEC GC6110 |

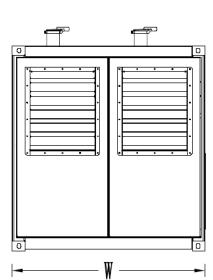
Dimension and Weight











| Туре | Dimension mm (L*W*H) | Weight KG | Fuel Tank Capacity L |
|-------------|-------------------------|--------------|-------------------------|
| Open Type | 6079*2138*2525 | 10795 | - |
| Silent Type | 12192*2438*2896 | 17595 | 2000 |

Notes:: Above data are for reference only. Specific size is subjected to actual measurement.

Contact Way

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