



## **POWERTEC Generator Set**

## **Powered by Perkins 404D-22 Engine**

Model: PPE25 Prime Power: 16KW/20KVA Standby Power: 18KW/25KVA

#### **Genset Fundamental Characteristics**

- ◆ 230/400VAC, 50HZ 0.8PF 3 Phases, 4 wires output
- ◆ Frequency drop ≤3%
- ♦ Voltage modulation ≤0.3%
- ◆ The steady state frequency ≤0.5%
- ◆ The steady state voltage deviation ≤±1%
- ◆ The transient frequency deviation ≤+10% ≤-15%
- ◆ The transient voltage deviation ≤+20% ≤-15%
- ♦ Frequency recovery time ≤3S
- ◆ Voltage recovery time ≤1S(Voltage±3%)
- ◆ THF (Telephone Harmonic Factor) <3</p>
- ◆ TIF (Telephone Influence Factor) <50 Comply to Standard NEMA MG1-22.43
- ◆ Standard equipped with ambient temperature 40°C
   Connecting radiator
- Inbuilt shock absorber has high performance on shock absorption.
   It's easy to be transported and installed without embedding and
   Fixing rubber shock pad between the genset and ground

## **Genset Standard Configuration**

- Perkins Engine
- Brushless synchronous alternator
- ◆ POWERTEC intelligent controller
- ◆ 40°C standard ambient temperature
   Water radiator
- Modularized case circuit breaker (3P)
- ◆ Float Battery Charger
- Battery connect wire
- Steel base frame(include shock absorbers)
- Bottom oil tank
- ♦ Bellows \ exhaust bend
- Manual book and files

## **Genset Optional Configuration**

- 24V Starter Batteries
- Daily Fuel Tank
- Oil-water separator
- Warning function of low water level, low fuel oil
- Automatically monitoring & controlling system of city power
- Coolant heater
- Oil heater
- Heat exchanger--Water cooling Tower System
- Soundproof Canopy/ Trailer
- ISO container
- Design and construction of environmental protection
   Engineering for the Genset room

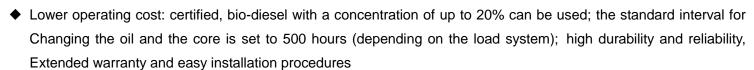


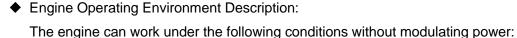
## **Equipment Instruction**



## **Performance Description of Diesel Engine**

- ♦ Model: Perkins 404D-22
- Construction: Forged steel crankshaft, cast iron steel body and Replaceable wet cylinder liner, two/four valves per cylinder
- Intake: Naturally aspirated;
- Fuel system: Mechanically regulated embedded fuel injection pump, non-direct injection
- ◆ Lubrication system: Wet steel sump oil injector and dip stick
- Cooling system: Thermostatically-controlled system with belt driven coolant pump and pusher fan; mounted radiator, piping and guards
- Filtration system: Embedded air filter split fuel filter spin-on full-flow
   Oil filter
- Electrical equipment: 12V starter and 12V, 15A alternator (DC output);
   Oil pressure switch and water temperature temperature control switch;
   12V shutdown solenoid, activated; Glow plug Cold start assist device and heater/starter switch;





1800r/min engine--altitude less than 1000 m, ambient temperature less than 40  $\,^\circ\mathrm{C}$ 

1500r/min engine--altitude less than 1000 m, ambient temperature less than 40  $\,^{\circ}\mathrm{C}$ 

## **Performance Description Alternator**

- ◆ Optional Alternator: Stamford / Marathon/ Faraday/Engga/Mecc Alt
- ◆ Brushless, 4 pole rotating magnetic field, single bearing with protective cove
- ◆ Insulation: H Class.
- Standard IP23 grade
- Cooling system
- AC exciter, rotate rectifying unit
- Surface of stator winding is covered with damp-proof epoxy Insulation varnish after impregnation proceeding
- Rotor and exciter is proceeded with high temperature insulating resin,
   Will be more applicable for harsh environment.
- ◆ Rotor dynamic balancing comply to standard BS5625, class 2.5
- Sealed with advanced lubricating grease prolongs life of bearing.



Notes: Above data of alternator comes from Stamford. Proper specification is subject to the practice alternator if customers choose other alternator



# **Intelligent Control System**



#### **Standard Detection Function**

- 3 phases voltage Ua,Ub,Uc
- Frequency F1
- Apparent power PR
- Coolant temperature WT
- Oil pressure OP
- Speed RPM
- HC timer 99999 hours records

- 3 phases current La,Lb,Lc
- Active power PA
- Power factor PF
- Temperature °C display
- KPa/Psi/Bar display
- Battery voltage V



#### Standard Protection Function

#### **Genset Protection**

◆ Programmable alarm and status input ◆ Emergency stop

Maximum cumulative times of starting can reach 999999

#### **Engine Protection**

- Stop for over speed
- Alarm/Stop for low oil pressure
- Alarm/Stop for coolant high temperature
- Stop for failure to start/jigger
- Indication of sensor fault

#### **Alternator Protection**

- Stop for over high/low voltage
- Alarm/stop for over current
- Stop for loss of voltage detection signal
- **Control System Components**

- Control switch—manual/auto/stop/start
- Screen menu selection button
- Setting button
- Fault status indicators
- Emergency stop button

Stop for over frequency

Stop for low frequency

Alarm for low/high battery voltage

Alarm for shortage of battery

Digital display

### **Communication Interface**

#### (optional function)

International standard MODBUS communication protocol with error detection as well as RS232/ RS485 (RS485 is opto-isolated type) has functions of remote control, telemetry and telesignalling, which are facilitate to monitor genset.

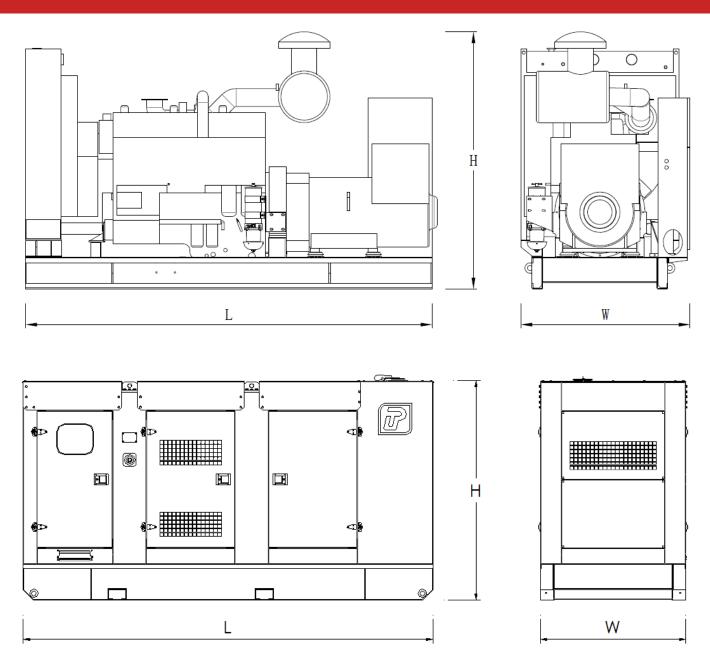
Notes: Above data of controller comes from POWERTEC GC6110. Proper specification is subject to customers' practice controller if other controller is selected.



Genset	Model	PPE25
	Prime Rating (kw)	16
	Standby Rating (kw)	18
	Prime current(A)	29
	Frequency(hz)	50
Engine & Alternator	Engine Model	404D-22
	Gross Engine output-Prime (kw)	18
	Gross Engine output-Standby (kw)	20
	Bore * stroke (mm)	84*100
	Cylinders and structure	4 In line
	Displacement(Liter)	2.216
	Compression Ratio	23.3:1
	Intake way	Naturally aspirated
	Max intake resistance (KPa)	6.4
	Air intake (m3/h)	87
	Max exhaust back pressure (KPa)	10.2
	Exhaust gas flow (m3/h)	218.4
	Exhaust temp (℃)	445
	Cooling way	Water Radiator & Fan
	Fan exhaust flow (m3/min)	40.2
	Coolant capacity (L)	7
	Highest water temperature(°C)	112
	Minimum air opening to room (m2)	1.0/0.75
	Thermostat range (℃)	82-95
	Max oil temperature (°C)	125
	Lubrication system oil capacity (L)	10.6
	Fuel consumption(L/H)	6.2
	Standard Governor/Class	Mechanical
	Optional Alternator Model	Marathon GM-16-4 Engga EG180-40N Stamford S0L2-M1 Faraday FD1E1-4
	Rated Voltage(V)	400/230
	Output Way	3 Phases, 4 wires
	Rated power factor	0.8
	Exciter	Brushless, Self-exciter
	Max voltage regulation	±1%
	Phase	3
	Protection class	IP21-23
	Insulation class	H
Controller	Brand and Model	POWERTEC GC6110

# **Dimension and Weight**





Туре	Dimension mm (L*W*H)	Weight KG	Fuel Tank Capacity L
Open Type	1750*823*1229	538	110
Silent Type	2300*900*1550	1088	250

Notes:: Above data are for reference only. Specific size is subjected to actual measurement.

## **Contact Way**

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